

## SERIPLASTIK ADHESIVES FOR FOIL AND FLOCK PAPER

### 1 DESCRIPTION

Plastisol inks for transferring FOILS and FLOCK PAPER on fabric

### 2 MAIN FEATURES

- Excellent adhesion of the FOIL and the FLOCK PAPER
- Good printability
- Excellent flexibility
- Soft touch
- Phthalate-free and heavy metal-free

### 3 PREPARATION

#### Ready-to-use ink

- In order to reduce viscosity, add [3-5]% **SERIPLASTIK FLUIDIFICANTE** [Code 12.899]

### USEFUL SUGGESTIONS

Drying conditions depend on the “weight” of the substrate to be printed.

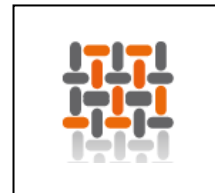
Pay particular attention to the drying phase (before transferring FOIL or FLOCK PAPER), since excessive time or temperature may compromise the adhesion of such substrates to the fabric, after the transfer.

### 4 APPLICATION



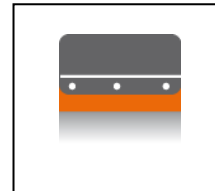
#### SUBSTRATE

- WHITE COTTON
- COLOURED COTTON
- COTTON/SYNTHETIC



#### SCREEN

- MAX 43 th/cm



#### SQUEEGEE

- 60-65 shores
- 70-75 shore s



#### DRYING

- TEMPERATURE 110°C -120°C
- TIME 1-2 minutes MAX



#### FOIL TRANSFER

- TEMPERATURE 140°C -150°C
- TIME 10-15 seconds



#### FLOCK TRANSFER

- TEMPERATURE 170°C -180°C
- TIME 20-25 seconds



#### CLEANING

- BIOSOLV 2000 [99.178] Recommended for cleaning of all Screens and tools

**5**
**STORAGE**

We suggest keeping the products at a temperature between 18°C and 30°C, away from sunlight.

**6**
**ADHESIVES RANGE**

CODE	DESCRIPTION	FEATURES	
		ELASTICITY	FLEXIBILITY
63.700	<b>COLLA PER LAMINA</b>	<b>7</b>	<b>7</b>
69.982	<b>BASE ADESIVA SPM WF</b>	<b>7</b>	<b>8</b>
<b>KEY</b>	<b>1 = SCARCE 6 = SUFFICIENT 10 = EXCELLENT</b>		

**IMPORTANT NOTE**

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