

## SERIES K-PRINT 31000 FORMULA MIX

1

### DESCRIPTION

Mono-pigment water based bases, with dedicated formula guide

2

### MAIN FEATURES

- Good general fastnesses
- PVC-free, heavy metal-free and phthalate-free

3

### PREPARATION

- Mix the pigments **K-PRINT SERIES 31.000 FORMULA MIX** with following products, in the maximum quantity of 25%:

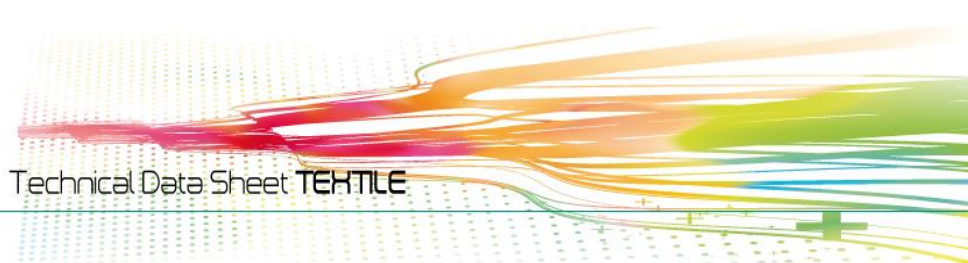
| INKS FOR BRIGHT BACKGROUNDS     | INKS FOR DARK BACKGROUNDS     |
|---------------------------------|-------------------------------|
| K72.106 EMULSIONE SEL N.1       | K72.291 LACCA A/L LONG PRINT  |
| K72.107 BASE STAMPA ALL OVER    | K19.920 SINTEX BASE COPRENTE  |
| K71.100 No-DRY BASE TRASPARENTE | K71.099 No-DRY LACCA COPRENTE |

The pigments **K-PRINT SERIES 31.000 FORMULA MIX** are pre-diluted into “resin”, so that they can be easily weighed and mixed in the transparent bases, without compromising the ink viscosity and the final fastnesses.

### USEFUL SUGGESTIONS

For the application and the curing, refer to the Technical Data Sheet of the ink, where **K-PRINT SERIE 31.000 FORMULA MIX** is mixed.

The formula guide was realized by using a 55 th/cm screen on white fabric. Depending on the kind of base to be pigmented, and varying the number of th/cm and the substrate type, we suggest testing the colour reference, before producing it.



5

### STORAGE

We suggest keeping the products at a temperature between 18°C and 30°C, away from sunlight.

6

### FORMULA MIX PIGMENTS RANGE

|     |     |     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|
| 010 | 009 | 001 | 002 | 003 | 004 | 005 | 006 |
| 007 | 008 |     |     |     |     |     |     |

The colour references in the above table are just an indication.

The colours with a better colorimetric approximation are indicated in the dedicated colour chart.

### IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk. While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.