Texiplast No-Bleeding Grey

Code 165866

PRODUCT DESCRIPTION

Plastisol ink for textile printing. Gray background for polyester fabrics.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	• Polyester • Blended polyester The substrates may be coloured
Th/cm	Max: 43 Th/cm (110 Th/inch)
Emulsion	• *Zero-In Ks 200* • *Zero-In Universal Plus*
Squeegee	Square edge Squeegee hardness 60 - 65 Shores
Curing	140°C–150°C for 3 minutes
Thinner	Max 5% *Texiplast Additivo 554 NF* (Viscoreducer)
Cleaning	*Screenclean ST*
Storage	Away from direct sunlight At a temperature between 15-35°C
Package	5 kg
Safety Data Sheet	Available upon request

GENERAL FEATURES

- High opacity on polyester fabrics and blended
- Quick intermediate drying (flash cure)
- Good printability
- Overprintable with *Texiplast 7000* inks
- Phthalate-free

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PREPARATION

Ready-to-use ink.
Homogenize well before using it.
The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.
The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.
The ink is used like underbase to reduce the influence of the polyester substrate. It is possible to overprint, after intermediate drying, with *Texiplast 7000* inks.

CURING

Curing must take place at 140°C – 150°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.

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SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- *Texiplast No Bleeding Grey* is phthalate-free.
- Before using it, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. So, possible "pollution", deriving from other ink series, can be avoided.

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

WARNING

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: safety@eptainks.com

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.

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