

# Serink 10-15 Matt White

Code M994711K005000

## PRODUCT DESCRIPTION

Two-component solvent based ink.

## APPLICATION FIELDS

Screen ink developed for direct printing on glass.

## APPLICATION PROCESS

<b>Substrates</b>	Glass
<b>Th/Cm</b>	Max. 120 Th/Cm
<b>Emulsion</b>	Solvent resistant
<b>Squeegee</b>	Square edge Squeegee hardness 70 - 75 Shores
<b>Drying</b>	Hot air oven at 165°C for 20 min
<b>Catalyst</b>	8% <i>Serink 10-15 Catalyst</i> M994712K001000
<b>Thinner</b>	A31890998
<b>Storage</b>	If stored in its closed can in a dark place, at 20-25°C, it has a shelf life not lower than 1 year
<b>Safety Data Sheet</b>	Available on request

## GENERAL FEATURES

- Excellent adhesion on glass
- Excellent chemical resistance
- Overwritable ink

## PREPARATION

Before using it, the ink must be mixed well.  
Add 8% of *Serink 10-15 Catalyst* M994712K001000 into the ink and stir well.

## SPECIAL INSTRUCTIONS

- Always test the characteristics of the product, before starting production.
- The above information is the result of previous know-ledge and experience; it is neither a guarantee nor an assurance.
- The ink has to be printed with screens up to 120 th/cm, avoiding any kind of environmental dirty or dust.
- Before drying, wait a few seconds for the complete flowing of the ink on the glass surface.
- Once catalyzed, the ink has a pot-life of about 2 hours, so it is recommended to prepare each day the needed quantity for daily printing only.

## IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us of the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.